

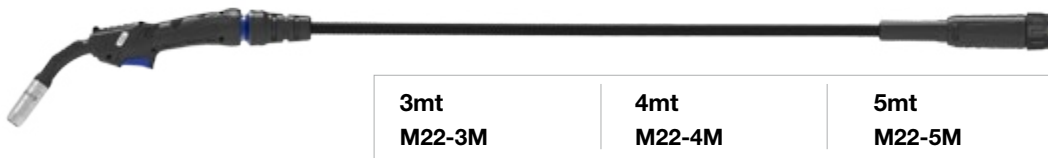
M22 Air-Cooled Mig Welding Torch

Ratings: 250A CO₂, 220A mixed gas M21, 145A pulse.
EN60974-7 @ 60% duty cycle. 0.8mm-1.2mm wires

A great all-round Industrial torch for high duty 200 Amp solid wires and low duty Pulse Mig Aluminium applications

ARC M LIGHT INDUSTRIAL MIG TORCH PACKAGES

M22 Torches are supplied with a Euro termination as standard and are supplied 'ready to weld' with all wear parts fitted.



Wear Parts

A Nozzles

Part Number	Description	Bore	Wall	Material
•AM22CN	Conical Nozzle Assembly	15mm	1.75mm	Copper
AM22TN	Tapered Nozzle Assembly	12mm	1.75mm	Copper

B Contact Tips

Part Number	Description	Size (mm)	Wire Size (mm-inch)	Material
AM2CT08	Contact Tip	M8*29.5	0.8 - 0.030"	Copper
AM2CT09	Contact Tip	M8*29.5	0.9 - 0.035"	Copper
•AM2CT10	Contact Tip	M8*29.5	1.0 - 0.040"	Copper
AM2CT12	Contact Tip	M8*29.5	1.2 - 0.045"	Copper
AM2CT08A	Contact Tip	M8*29.5	0.8 - 0.030"	Copper
AM2CT10A	Contact Tip	M8*29.5	1.0 - 0.040"	Copper
AM2CT12A	Contact Tip	M8*29.5	1.2 - 0.045"	Copper

C Tip Adaptors

Part Number	Description	Material
•AM22TA	Tip Adaptor	Brass

•Denotes torch package standard wear part set-up

D Liners

Part Number	Description	Wire Size
•AM2524-30	Steel Liner x 3mt	1.0-1.2mm
•AM2524-40	Steel Liner x 4mt	1.0-1.2mm
•AM2524-50	Steel Liner x 5mt	1.0-1.2mm

For alternate liner options please refer to page 22