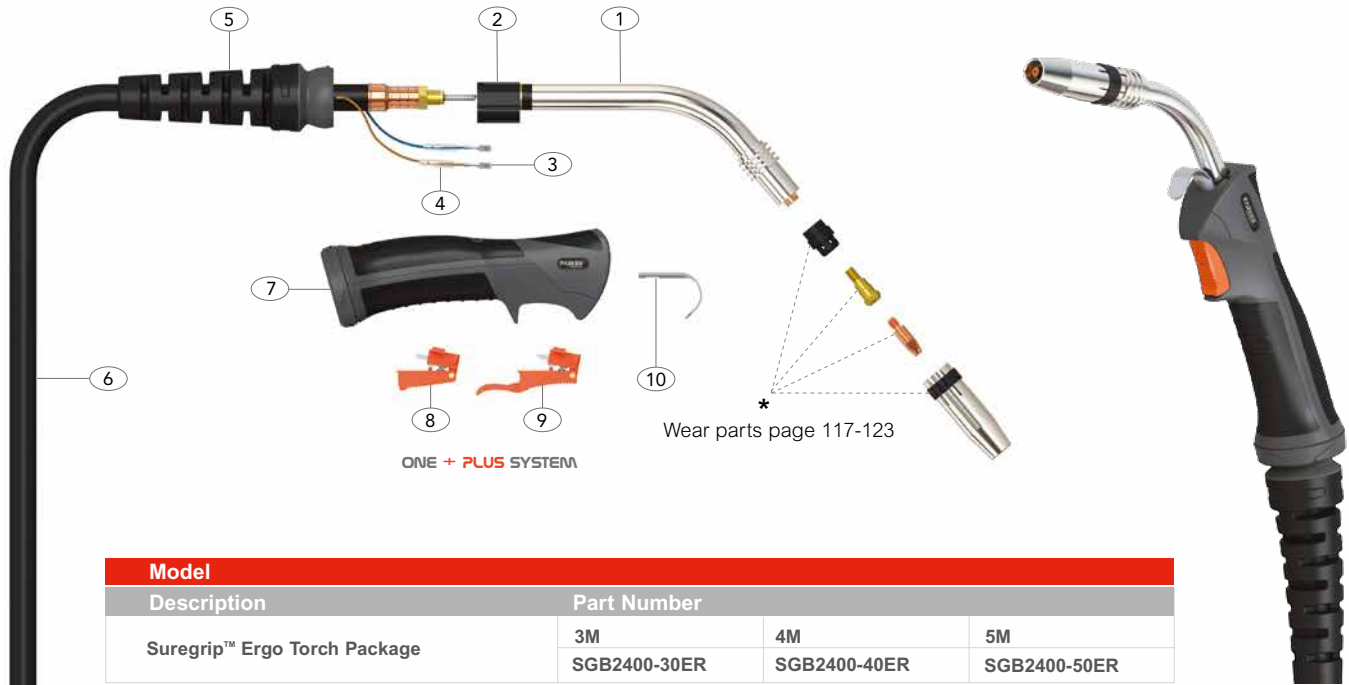


SGB 240A Air-Cooled Mig Welding Torch
Rating: 250A CO₂, 220A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires



ONE + PLUS SYSTEM

Model			
Description	Part Number		
Suregrip™ Ergo Torch Package	3M	4M	5M
	SGB2400-30ER	SGB2400-40ER	SGB2400-50ER

Spare parts			
Part Number	Description	Part Number	Description
1	PG2401 Swan Neck Assembly	15	SC2578/S Gun Plug Housing C/W Nut
2	PG1515 Ergo Handle Location Body	16	PBL1541 Gun Plug Screw
3	PB1521 Cable Terminal	17	PC1519/S Gun Plug Nut
4	PB1521-C Cable Terminal Cover	18	PB1523 Gun Plug Terminal Female
5	PG8015 Handle Cable Support	19	PC1528 Hybrid Gun Plug Body C/W Spring Pins
6	PS2403-30 Duraflex Cable Assembly X 3mt	20	PB1524 Gun Plug 'O' Ring
	PS2403-40 Duraflex Cable Assembly X 4mt	21	PB1525 Liner Nut
	PS2403-50 Duraflex Cable Assembly X 5mt		
7	SGB2514 Ergo Handle Kit C/W Lock Nut		
8	DGB2516 Standard Trigger Assembly		
9	DGB2516L Extended Trigger Assembly		
10	PB2517 Hanger Hook		
11	PC2841 Cable Support		
12	PB1505 Lock Nut		
13	PB1522 Cable Terminal Male		
14	SCSP1-1 Gun Plug Housing Screw		

