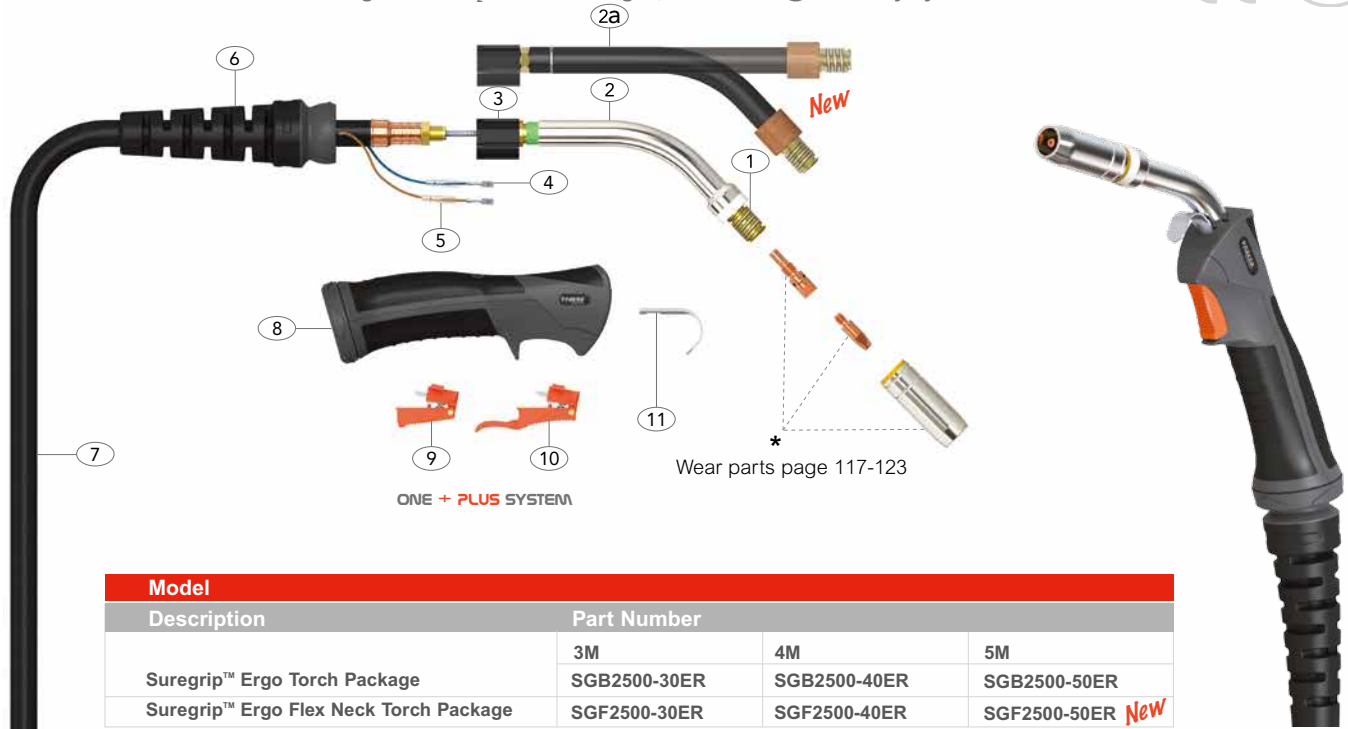


Suregrip™ Ergo Mig/Mag Torch Range

SGB/SGF 250A

Air-Cooled Mig Welding Torch

Rating: 230A CO₂, 200A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires



Model			
Description	Part Number		
	3M	4M	5M
Suregrip™ Ergo Torch Package	SGB2500-30ER	SGB2500-40ER	SGB2500-50ER
Suregrip™ Ergo Flex Neck Torch Package	SGF2500-30ER	SGF2500-40ER	SGF2500-50ER <i>New</i>

Spare parts			
Part Number	Description	Part Number	Description
1	PB2502 Shroud Spring	16	SC2578/S Gun Plug Housing C/W Nut
2	PG2501 Swan Neck Assembly	17	PBL1541 Gun Plug Screw
2a	PF2501 Flex Neck Assembly	18	PC1519/S Gun Plug Nut
3	PG1515 Ergo Handle Location Body	19	PB1523 Gun Plug Terminal Female
4	PB1521 Cable Terminal	20	PC1528 Hybrid Gun Plug Body C/W Spring Pins
5	PB1521-C Cable Terminal Cover	21	PB1524 Gun Plug 'O' Ring
6	PG8015 Handle Cable Support	22	PB1525 Liner Nut
7	PS2503-30 Duraflex Cable Assembly X 3mt		
	PS2503-40 Duraflex Cable Assembly X 4mt		
	PS2503-50 Duraflex Cable Assembly X 5mt		
8	SGB2514 Ergo Handle Kit C/W Lock Nut		
9	DGB2516 Standard Trigger Assembly		
10	DGB2516L Extended Trigger Assembly		
11	PB2517 Hanger Hook		
12	PC2841 Cable Support		
13	PB1505 Lock Nut		
14	PB1522 Cable Terminal Male		
15	SCSP1-1 Gun Plug Housing Screw		

